Establishment Number	Establishment Name	Inspection Date	NR Description
M4999+P4999	Pudliner Packing	17-Aug-22	HATS Category II – Truck Unloading On August 17, 2022, at approximately 0710, while performing humane handling verification activities, REDACTED REDACTED observed a plant employee guiding a truck to back up to unload animals off into the pens. The trailer was not properly backed up against the loading dock. The trailer was at a bit of an angle with one side of the bumper close to the dock and the other side away from the dock approximately 8-12 inches. The employee opened the door to unload the first group of animals. A red and white Bovine was coming off the truck, and as the bovine stepped off the trailer onto the loading dock, her back foot got stuck in the gap between the trailer and loading dock, and the bovine fell completely down onto her ventrum, with her leg down through the gap. The plant employee immediately informed the truck driver to move the truck forward so she could be released. As she was released, she immediately stood up on her own and was limping as she walked into the pen. When she was standing still, she favored the right hind limb by bearing little to no weight on it. There were no visible wounds or blood on the affected leg. REDACTED REDACTED immediately notified the REDACTED REDACTED immediately notified the REDACTED REDACTED regulatory control was taken at this time due to the employee took immediate corrective action by having the driver move the truck forward, the bovine was able to release and rise on her own, and continued ambulatory down the ramp and into the pen. This is a failure to comply with the regulation 9 CFR 313.1 (a) and 313.1(b).
M4999+P4999	Pudliner Packing	11/24/2021	Category I Inclement Weather
			On 11/24/21 at 0703 hours while performing the review and observation component of the humane handling task the following noncompliance was observed. A dairy cow was observed in holding pen two. The two water barrels outside of pen two were frozen on top allowing no access to water. Establishment employees on hand at the time were notified verbally. This is noncompliance

			with 9 CFR 313.2. A search of PHIS showed that
			similar noncompliances were issued 11/19. 11/22,
			and 11/23 concerning water availability.
M4999+P4999	Pudliner	11/23/2021	Category III Water and Feed Availability
	Packing	11,23,2321	category in trater and recarriandsmey
			On 11/23/21 in the barn area of the establishment
			while performing the review and observation
			component of the humane handling slaughter task
			the following noncompliance was observed.
			At 0708 hours a pig was observed in the
			runway/unloading ramp area with no water
			available at the time of observation. Also in the
			inside pen area a swine and two sheep were being
			held with no access to water. Containers were
			available in the pens but, water was not available at
			the time of observation. Establishment employees were notified and water was put into the containers
			at approximately 0725. REDACTED was immediately
			notified verbally. This is noncompliance with
			9 CFR 313.2. A search of PHIS showed recent similar
			noncompliances were issued 11/22 and 11/19.
M4999+P4999	Pudliner	11/22/2021	Category III Water and Feed Availability
	Packing	, ,	,
			On 11/22/21, at 0708 hours while performing the
			review and observation component of the humane
			handling procedure the following noncompliance
			was observed. A swine was observed in pen number
			one. No water was available at the time of
			observation. A container was in the pen but, was
			empty. REDACTED was notified verbally. The swine
			was eventually moved to another pen and provided water. A similar noncompliance was documented
			11/19/21. This is noncompliance with 9 CFR 313.2.
M4999+P4999	Pudliner	11/19/2021	Category III Water and Feed Availability
101433311 4333	Packing	11/15/2021	Category in Water and recu Availability
	1 4618		On 11/19/21 in the barn area of the establishment
			while performing the review and observation
			component of the humane handling slaughter task
			the following noncompliance was observed.
			At 0705 hours a pig was observed in pen number
			one with no water available at the time of
			observation. Also in the adjacent unloading area a
			swine was being held with no access to water.
			Containers were available in the pens but, water
			was not at the time of observation. Establishment
			employees were notified and water was put into the
			containers at approximately 0825.

At 1025 hours it was observed that the swine in pen number one did not have access to water. The container was in the pen but, had been turned over. REDACTED was immediately notified verbally. This is noncompliance with 9 CFR 313.2.  M4999+P4999  Pudliner Packing  Packing  Packing  Packing  Packing  Packing  Packing  Pudliner Packing  Packing  Packing  Packing  Packing  Pudliner Packing  Packing  Packing  Packing  At 1025 hours in the pen but, had been atdeed availability. On 11/9/21 at approximately 0745 hours, while verifying HATS Category VII - Truck Unloading, the following noncompliance with the regulatory requirements for slip resistant flooring was observed. REDACTED observed the following noncompliance. In the barn area cattle were being unloaded from a truck. The cattle walked down the ramp and as they tried to slow at the bottom the cattle slipped and fell with their bodies coming into contact with the floor of the pen. No animal sustain injury as a result. REDACTED was notified verbally by REDACTED of the noncompliance. The unloading ramp was rejected with Us reject tag no. B45023611. This is noncompliance with the regulatory requirements for slip resistant flooring was observed. REDACTED on 11/3/21 at approximately 0915 hours, while verifying HATS Category VII - Truck Unloading, the following noncompliance with the regulatory requirements for slip resistant flooring was observed. REDACTED observed the following noncompliance. In the barn area cattle were being unloaded from a truck. The cattle crossed over pen one into pen two. In pen two, two of the cattle slipped and fell with their bodies coming into contact with the floor of the pen. No animal sustain injury as a result. REDACTED Assimmediately notified verbally by trainer REDACTED of the noncompliance. Upon examination of pen two no anti-slip type product had been added. No regulatory control action was taken at the time because no more animals were being unloaded. This is noncompliances.  M4999+P4999  Pudliner 7/15/2021 In M4TS Category III -		1	I	
M4999+P4999   Pudliner Packing				number one did not have access to water. The container was in the pen but, had been turned over. REDACTED was immediately notified
On 11/9/21 at approximately 0745 hours, while verifying HATS Category II – Truck Unloading, the following noncompliance with the regulatory requirements for slip resistant flooring was observed. REDACTED observed the following noncompliance. In the barn area cattle were being unloaded from a truck. The cattle walked down the ramp and as they tried to slow at the bottom the cattle slipped and fell with their bodies coming into contact with the floor of the pen. No animal sustained injury as a result. REDACTED was notified verbally by REDACTED of the noncompliance. The unloading ramp was rejected with US reject tag no. B45023611. This is noncompliance with 9 CFR 313.1b. A search of PHIS did show a recent similar noncompliance issued on 11/4/21 number CGN3307112604N-1.  M4999+P4999 Pudliner Packing 11/3/2021 HATS Category VII Slips and REDACTED on 11/3/21 at approximately 0915 hours, while verifying HATS Category II — Truck Unloading, the following noncompliance with the regulatory requirements for slip resistant flooring was observed. REDACTED observed the following noncompliance. In the barn area cattle were being unloaded from a truck. The cattle crossed over pen one into pen two.  In pen two, two of the cattle slipped and fell with their bodies coming into contact with the floor of the pen. No animal sustain injury as a result. REDACTED REDACTED was immediately notified verbally by trainer REDACTED BEDACTED of the noncompliance. Upon examination of pen two no anti-slip type product had been added. No regulatory control action was taken at the time because no more animals were being unloaded. This is noncompliance with 9 CFR 313.1b. A search of PHIS did not show any recent similar noncompliances.  M4999+P4999 Pudliner 7/15/2021 HATS Category III - Water and Feed Availability. On	M4999+P4999		11/9/2021	HATS Category VII Slips and Falls
Packing  at approximately 0915 hours, while verifying HATS Category II — Truck Unloading, the following noncompliance with the regulatory requirements for slip resistant flooring was observed. REDACTED observed the following noncompliance. In the barn area cattle were being unloaded from a truck. The cattle crossed over pen one into pen two. In pen two, two of the cattle slipped and fell with their bodies coming into contact with the floor of the pen. No animal sustain injury as a result. REDACTED REDACTED was immediately notified verbally by trainer REDACTED REDACTED of the noncompliance. Upon examination of pen two no anti-slip type product had been added. No regulatory control action was taken at the time because no more animals were being unloaded. This is noncompliance with 9 CFR 313.1b. A search of PHIS did not show any recent similar noncompliances.  M4999+P4999 Pudliner  7/15/2021 HATS Category III - Water and Feed Availability. On		Packing		verifying HATS Category II – Truck Unloading, the following noncompliance with the regulatory requirements for slip resistant flooring was observed. REDACTED observed the following noncompliance. In the barn area cattle were being unloaded from a truck. The cattle walked down the ramp and as they tried to slow at the bottom the cattle slipped and fell with their bodies coming into contact with the floor of the pen. No animal sustained injury as a result. REDACTED was notified verbally by REDACTED of the noncompliance. The unloading ramp was rejected with US reject tag no. B45023611. This is noncompliance with 9 CFR 313.1b. A search of PHIS did show a recent similar noncompliances issued on 11/4/21
M4999+P4999 Pudliner 7/15/2021 HATS Category III - Water and Feed Availability. On	M4999+P4999		11/3/2021	at approximately 0915 hours, while verifying HATS Category II – Truck Unloading, the following noncompliance with the regulatory requirements for slip resistant flooring was observed. REDACTED observed the following noncompliance. In the barn area cattle were being unloaded from a truck. The cattle crossed over pen one into pen two. In pen two, two of the cattle slipped and fell with their bodies coming into contact with the floor of the pen. No animal sustain injury as a result. REDACTED REDACTED was immediately notified verbally by trainer REDACTED REDACTED of the noncompliance. Upon examination of pen two no anti-slip type product had been added. No regulatory control action was taken at the time because no more animals were being unloaded. This is noncompliance with 9 CFR 313.1b. A search of PHIS did not show any recent similar
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M4999+P4999	Pudliner Packing	6/11/2021	performing humane handling verification activities REDACTED, REDACTED and visiting REDACTED observed the following noncompliance. A cow with the ear tag number 7 was located in a small holding pen in the barn near the ramp with no access to water. The REDACTED previously moved this cow in the knock box and elected to back the cattle out into alleyway following difficulty with compliance getting the cow's head into the head restraint. The gate to the enclosure where the cow was held was open giving access to the alleyway leading to the knock box, however there was no possibility for access to water at this location. The plant owner REDACTED. REDACTED Sr. was immediately notified of this noncompliance. No regulatory control action was taken at this time as the employee took immediate corrective action by moving the cow with tag# 7 out of the alleyway into the bigger pen#1 where it would have access to water. This is a failure to comply with regulation 9CFR 313.2 (e) Handling of livestock.  HATS Category VIII - Stunning Effectiveness On June 11, 2021 at approximately 10:24am, while performing humane handling verification activities, REDACTED, REDACTED, and REDACTED observed the following noncompliance. The plant employee moved a boar swine in the knock box for stunning. The primary stunning operator fired using the 0.410 firearm and hit the swine in between the eyes, but the boar swine remained standing.REDACTED was nearby holding the back up 20-gauge stunning implement, which he then handed up to the primary stunner before he exited the slaughter floor. The primary stunner waited for the animal to stop moving its head then made the second shot with the 20-gauge. The boar dropped and was shackled and hoisted for sticking/bleeding. Examination of the skull revealed 2 holes in the forehead of the animal. This observation confirmed that the first stunning attempt did not effectively render immediate unconsciousness. The first stun left a hole which was not fully penetrated by the .410 bullet. The second stun left a l
I			Retain tag# B45023591 and FLS and DVMS were notified.Plant Owner was notified of the

Noncompliance and the establishment's failure to
adhere to the regulatory requirements of 9CFR
313.16 (a)(1)