

Establishment Number	Establishment Name	Inspection Date	Description
M46433	Ida Meats LLC	30-Jun-22	On Thursday, June 30, 2022 a shipment of bob veal calves was received from REDACTED. Of the REDACTED calves received, REDACTED were dead on arrival. REDACTED calves passed ante mortem inspection and were slaughtered. The mortality rate for the shipment was REDACTED = 7.1 %. The ambient temperature at the establishment at 7:45 am was 64 degrees Fahrenheit.
M46433	Ida Meats LLC	27-Jun-22	On Monday, June 27, 2022 a shipment of 214 bob veal calves was received from REDACTED. 45 calves were dead on arrival. The mortality rate for the shipment was 21%. Although mortality rates for these REDACTED shipments is consistently high, this is the highest mortality for any of the loads received this year. There is a concern over fitness for travel determinations made at the time these calves are loaded in REDACTED. The ambient temperature at the establishment shortly after the time of arrival was 56 degrees Fahrenheit. Wind velocity was low. The calves were transported in a semi trailer with all air inlets open. The trailer was dry, bedded and general conditions were acceptable
M46433	Ida Meats LLC	26-May-22	On May 26, 2022 a shipment of bob veal calves was received by Est. 46433 from REDACTED. The total number of animals was 74. 8 calves were dead on arrival. Mortality rate was 10.8%. Ambient temperature at 8:00am at the establishment was 66 degrees Fahrenheit. The calves were transported in a gooseneck-type trailer with open air inlets.
M46433	Ida Meats LLC	23-May-22	A shipment of bob veal calves was received from REDACTED on the morning of May 23, 2022. There were 22 calves dead on arrival in a shipment of 147. Dead calves were antemortem-condemned by FSIS and denatured. The mortality rate for the shipment was 15%. The ambient temperature at the establishment at 7:45 am was 35 degrees Fahrenheit. The calves were delivered in a gooseneck trailer with the air inlets uncovered.
M46433	Ida Meats LLC	19-May-22	On Thursday, May 19, 2022 Establishment M46433 received a shipment of 75 bob veal calves from REDACTED. Five calves were dead on arrival and one calf was non-ambulatory at antemortem inspection. The mortality rate for the shipment was 8.0 %. The ambient temperature at the establishment at 8:00am was 57 degrees Fahrenheit. The transport vehicle had left the establishment before the arrival of inspection staff.
M46433	Ida Meats LLC	16-May-22	On Monday, March 16, 2022 at approximately 7:00am a shipment of bob veal calves from REDACTED was received by Ida Meats, LLC. The total number of calves on two-tiered gooseneck trailer was REDACTED. REDACTED passed antemortem inspection and were slaughtered. There were 13 calves dead on arrival and 2 non-ambulatory calves for a total number of 15 antemortem condemnations. Mortality rate for the shipment was REDACTED = 10%. The ambient temperature at the establishment when the shipment arrived was 58 degrees Fahrenheit.

M46433	Ida Meats LLC	10-May-22	On April 25, 2022 Establishment M46433 received a shipment of 150 bob veal calves was received from REDACTED. 19 were dead on arrival, antemortem-condemned and denatured. The mortality rate for the shipment was 12.7%. The ambient temperature at the establishment at 8:15 am was 37 degrees Fahrenheit. The calves were shipped in a semi trailer with open air inlets operated by REDACTED. On May 9, 2022 a shipment of 144 bob veal calves from REDACTED was received at M46433 . 19 were dead on arrival. 3 were non-ambulatory at antemortem inspection, antemortem condemned and humanely euthanized in the presence of IPP with a hand held captive bolt device. The mortality rate for this shipment was 15.3 %. The ambient temperature at the establishment at 8:00 am was 42 degrees Fahrenheit. The calves were shipped in a gooseneck trailer. The operator of the transport vehicle was not identified.
M46433	Ida Meats LLC	18-Apr-22	On Monday, April 18, 2022 a shipment of 163 bob veal calves was received from REDACTED. The transporter was REDACTED, REDACTED. The vehicle used was a semi trailer. The air inlets of the trailer were not blocked. The ambient temperature at the establishment was 41 degrees Fahrenheit. There were 23 calves delivered dead on arrival. The establishment followed their SOP for handling nonambulatory and dead calves by euthanizing all calves in these categories in place with the hand-held penetrating captive bolt device prior removing them to the dead calf trailer. The mortality rate for this shipment was 14.1%. All data for antemortem condemnations was entered into PHIS.
M46433	Ida Meats LLC	14-Apr-22	On the morning of 4/14/2022, 67 bob veal calves from REDACTED had been unloaded into the pens at Establishment 46433 earlier in the morning. There were an additional 10 calves dead when I arrived at 7:15 am. Per the establishment's SOP all of the nonambulatory and dead calves had been stunned with a penetrating captive bolt device. The ambient temperature at the establishment was 31 degrees Fahrnenheit [sic]. The calves were transported from REDACTED by REDACTED. The transport vehicle had left the establishment before I arrived. The total number of calves on the load was 77. The mortality rate was $10/77 = 13.0 \%$.
M46433	Ida Meats LLC	11-Apr-22	On, Monday, April 11, 2022 the REDACTED directly observed the receipt and unloading of 145 bob veal calves from REDACTED. Of the 145 calves on the load, 23 were nonambulatory, moribund or dead on arrival (mortality rate 15.9%). Per the establishment's SOP all nonambulatory, moribund and DOA calves were stunned by a trained establishment employee with a hand-held penetrating captive bolt device. The calves were transported in semi trailer operated by REDACTED, REDACTED. The air inlets on the trailer were not covered. The ambient temperature was 32 degrees Fahrenheit.
M46433	Ida Meats LLC	7-Apr-22	A shipment of bob veal calves from REDACTED was received on April 7, 2022. Of the 115 calves on the load 16 were dead on arrival or nonambulatory and euthanized by establishment management. The mortality rate of this shipment was 13.9%. The ambient

			temperature at the establishment on arrival of the shipment was 29 degrees Fahrenheit. Ante mortem-condemned calves were assigned condemned tags and documented in PHIS.
M46433	Ida Meats LLC	4-Apr-22	On April 4, 2022 a shipment of bob veal calves was received from REDACTED. The calves arrived in a semi trailer with no covering over the air inlets. The ambient temperature at the establishment immediately after the calves were unloaded was 38 degrees Fahrenheit. Of the 158 calves on the load, 42 were dead on arrival or moribund and euthanized (mortality rate 26.5%). The condemned calves were ante mortem condemned, assigned condemned tags and documented in PHIS.
M46433	Ida Meats LLC	28-Feb-22	At approximately 10:00 a.m. February 28,2022 the REDACTED was outside and heard a calf Vocalizing from the direction of the uncovered cargo trailer used for dead animal disposal. Proceeding to the trailer the REDACTED observed a calf buried two thirds to the bottom of the dead animal pile. The REDACTED immediately notified the stun operator of the live calf in the disposal trailer outside. The stun operator directed another establishment employee to retrieve the hand-held captive bolt (HHCB) device and to go outside with the REDACTED. The establishment employee began to pull the calf out from under the dead calves by the ears. The REDACTED immediately directed the establishment employee that if he is to euthanize the calf, he shall do it in place with no dragging or pulling of live animals. The establishment employee then used the HHCB device to render the calf unconscious then observed for several seconds until the calf was dead. The QA/HACCP coordinator was verbally notified at this time of the incident. U.S. Rejected Tag #B-45435538 was placed on the entrance/receiving door at the scene of the occurrence and the establishment was informed that receiving would be suspended until written corrective action were provided. The Denver District Office was notified through supervisory channels. There have been no noncompliance records issued for the same root cause within the past 90 days. The establishment has proffered corrective action of: All DOA'S will be euthanized and denatured establishment has proffered corrective action of: All DOA'S will be euthanized and denatured before going into the dead animal trailer.
M46433	Ida Meats LLC	3-Jan-22	I, REDACTED was detailed to cover inspection operations at Sera Tec establishment 46433 from January 3rd through January 7th. Upon entrée to the facility on Monday the 3rd, I observed REDACTED in the slaughter room. I counted the calves and noted REDACTED had died and REDACTED more were near death. A short time later, REDACTED entered the kill room. I pointed out the REDACTED dead calves and suggested that the plant humanely euthanize the other REDACTED non-ambulatory calves as they clearly were not able to pass anti-mortem inspection. Further observations revealed no water had been available for the calves. I asked plant management and personnel that were arriving, when were the calves receive. I did not get an answer from anyone as to when the calves were received or who they were from at that time. However, regulations 313.2 (e) states all received animals shall

			<p>have access to water at all times. Feed shall be given if held over 24 hours. Since there were no record of receiving when the calve were dropped off it is undetermined if feed was needed.</p> <p>This non-compliance was discussed with plant management Monday morning. Records revealed no NR's written for similar cause it the past 90 days. Plant management response 1/21/22 Hanging bottles of water will be in the pens at all times. A check in sheet with date, time, and number of animals received</p>
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