

Establishment Number	Establishment Name	Inspection Date	Description
M7455+P7455+V7455	Williams Sausage Co., Inc.	1/7/2022	<p>HATS Category III – Water and Feed Availability At approximately 5:45 on 1-7-2022, while performing my antemortem and Livestock Humane Handling Task, I observed a trailer on the lot and was informed that a hog had gone down in the doorway of the trailer and establishment employees were unable to complete unloading the trailer. The trailer had arrived at approximately 4 am. The non-ambulatory hog was given a pan of water but the other 25 hogs on the trailer had no access to water. As the hogs were held on the trailer for approximately 2 hours, 4 am to 6 am, prior to REDACTED REDACTED arriving, the establishment’s actions resulted in the trailer becoming a de facto pen. I informed REDACTED. REDACTED of the situation. REDACTED. REDACTED, REDACTED was informed of the noncompliance with 9 CFR 313.2(e).</p>
M7455+P7455+V7455	Williams Sausage Co., Inc.	1/5/2022	<p>HATS Category IV Handling During Ante-Mortem Inspection At approximately 5:40 am on 1-5-22, while performing ante-mortem and my Livestock Humane Handling task, I found a dead sow in Pen 6 that had fallen in a hole in the pen floor that leads to a drain. The hole is approximately 2 feet x 2.25 feet and approximately 2.5-3 feet deep. The sow appeared to have fallen in the hole rear feet first as her front feet and head were above the hole. There is normally a flat metal cap on the hole, but it had slipped to the side. I had the associates move the hogs out of that pen into another and applied US Reject tag B20797690 to the gate of Pen 6. I informed REDACTED. REDACTED, REDACTED, of the non-compliance.</p>
M7455+P7455+V7455	Williams Sausage Co., Inc.	1/4/2022	<p>HATS Category III Food and Water On 01/04/22, while performing the Humane Handling Verification Task at Williams Sausage M-7455, I observed the following noncompliance during antemortem inspection. There was a pen of hogs that had been brought into the facility on the previous day and had been held overnight. The water trough was dry and there was no running water or overhead sprinklers on. I notified REDACTED of my findings citing 9 CFR 313.2(e). The establishment located the issue and restored water to all holding pens..</p>
M7455+P7455+V7455	Williams Sausage Co., Inc.	11/22/2021	<p>HATS Category VIII Stunning Effectiveness</p> <p>On 11/22/2021 approximately 9:55 am, while performing a humane handling observation task, I observed the following noncompliance:</p> <p>In the upstairs pen in the establishment barn, a disabled sow had collapsed immediately before the hydraulic gate that leads into a ramp to the stun box. After checking and clearing the animal for humane slaughter, I observed establishment barn personnel set up and attempt to humanely</p>

			<p>stun the sow using an electrical stun wand. After the electrical current was activated, the sow clenched up followed by jerking backwards and loudly vocalizing. The establishment barn employee immediately repositioned the stun wand on the sow's neck and head and activated the current again to perform an immediate and effective corrective action stun, rendering the sow fully unconscious, and it remained so thereafter. I informed REDACTED, of the noncompliance with 9 CFR 313.30(a)(1) and 9 CFR 313.30(a)(3) and applied US Reject B-45632536 to the chute leading to the stun box. Once corrective actions had been evaluated and performed, I removed the tag and released the establishment to continue slaughter.</p>
M7455+P7455+V7455	Williams Sausage Co., Inc.	11/12/2021	<p>HATS CATEGORY VIII Stunning Effectiveness</p> <p>On 11/12/2021 approximately 2:00 pm, while performing a humane handling observation task, I observed the following noncompliance:</p> <p>In the establishment barn in "Pen 2," I observed establishment barn personnel performing humane slaughter of a disabled sow that was laterally recumbent and unable to stand. The animal was restrained using a nose snare by a barn employee and then stunned with a captive bolt device by the REDACTED. Immediately after the initial stun attempt, the sow thrashed momentarily and then returned to lateral recumbency but continued to breathe normally with conscious eye movements. When the establishment employee restraining the sow went to move the nose snare, the animal began vocalizing and maintained conscious eye movement while trying to right itself into dorsal recumbency. As soon as the animal displayed signs of still being conscious, REDACTED reloaded the captive bolt device and performed an immediate and effective corrective action stun, rendering the sow fully unconscious; and it remained so thereafter. I informed REDACTED REDACTED, REDACTED, of the noncompliance with 9 CFR 313.15(a)(1) and 9 CFR REDACTED) and the verbal regulatory control action at the knocking box. REDACTED remained in the establishment barn to ensure no further slaughter occurred until corrective actions could be evaluated and performed.</p>
M7455+P7455+V7455	Williams Sausage Co., Inc.	9/15/2021	<p>HATS Category I (Water and Feed Availability)</p> <p>On 9/15/21, while performing a HATS Task 3 approximately 10:45 a.m., I (REDACTED. REDACTED) observed a truckload of sows had arrived and was ready to be unloaded into an available pen. While there was adequate time to unload the sows prior to break, REDACTED. REDACTED, REDACTED, informed me that the establishment was electing to leave them on the truck rather</p>

			<p>than unload, thus creating a de facto holding pen. I returned to the pens after break, approximately 1:45 a.m., and the sows were still present on the trailer with no access to water. As such, these sows were left on the regulated premises, in a de facto holding pen, for over an hour with no access to water. I informed REDACTED. REDACTED, REDACTED, REDACTED. REDACTED, REDACTED Manager, and REDACTED. REDACTED, REDACTED Supervisor of the noncompliance with 9 CFR 313.2(e) due to failure to provide the animals with access to water in the de facto holding pen, and the truck was promptly unloaded at approximately 12 pm into the establishment pens, thus providing an appropriate and adequate water source for the animals.</p>
M7455+P7455+V7455	Williams Sausage Co., Inc.	7/1/2021	<p>HATS Category VIII On 7/1/21, approximately 1:20 pm, while performing a humane handling observation task, I observed the following noncompliance: In the loading chute just prior to the stun box, there was a sow that had laid down in the chute and was unable to stand to walk into the stun box. After attempting to get the animal to move, the establishment barn employees attempted to use the electrical wand to stun the animal where she lay so that she could subsequently be dragged into the stun box. When they applied the electricity to the stunner, the contraction of the sow's muscles caused the electrical wand to contact the steel bars over the chute and send off sparks, which resulted in the wand not maintaining effective contact with the sow. The sow loudly vocalized and immediately stood and walked into the stun box without prompting where another REDACTED was able to effectively stun her without any delay, effectively rendering an immediate and effective corrective action. I immediately told the barn employees to stop slaughter and notified REDACTED. REDACTED, REDACTED Manager, of the noncompliance with 9 CFR 313.30(a)(1) and 9 CFR 313.30(a)(3) for failure to produce an immediate and effective first stun. Upon being informed of the situation, the establishment began their corrective actions of putting a protective insulation layer on the overhead steel bars to prevent further electrical conduction between the bars and the stun wand. REDACTED ensured no further animals were slaughtered while observing the implementation of the corrective actions. Once these were completed, the establishment was released to continue slaughter.</p>