Establishment	Establishment	Inspection	NR Description
Number	Name	Date	
M46706+P46706+V46706	Northeast	12/28/2021	HATS Category VI – Electric
	Kingdom		Prod/Alternative Object Use
	Processing LLC		
			On 12/28/21 at approximately 11:15, IPP
			performed a Routine Humane Handling
			task. I was observing the driving of a
			steer from a pen to the chute. At this
			establishment, there is a forcing pen with
			a forcing gate that the livestock is driven
			into just before entering the chute and
			the kill box. A forcing pen is a semi-circle
			that the animal is driven into, and the
			forcing gate is a solid metal gate that runs
			the radius of the semi-circle and a
			handler moves the forcing gate, closing
			the circle to a narrow slit that leads
			directly into the chute. In this instance,
			the steer stayed immobile in the
			narrowest part of the forcing pen, and
			would not proceed into the chute and the
			kill box. Several humane methods were
			attempted to coax the steer to move, but
			he remained very stationary. [REDACTED]
			at this time, also sought assistance from
			[REDACTED](who also has training and
			experience on the kill floor handling
			livestock). The animal would not move,
			and [REDACTED] became very frustrated
			and angry. I observed him darting at the
			forcing gate twice in quick succession
			with a great deal of force. The steer was
			on the other side of this solid metal gate
			when [REDACTED] rammed into it, it was
			pinned between the gate and the
			concrete wall. The event happened with
			a great deal of aggression, and
			very quickly. [REDACTED] ordered
			[REDACTED] out of the barn, and
			[REDACTED] threw his helmet
			against the concrete wall and left. The
			steer remained immobile in the corner of
			the forcing pen.
			This is a Humane Handling
			noncompliance with 9 CFR § 313.2(a) due
			to the employee's not handling of the

steer with a "minimum of excitement and
discomfort." This noncompliance is not
associated with any other noncompliance
record, and no product was
involved. When [REDACTED] ordered
[REDACTED] out of the barn, and
[REDACTED] complied, this constituted an
Immediate Corrective Action performed
by the plant. No regulatory action was
taken by IPP. The steer was eventually
coaxed into the chute and the kill box and
humanely handled for the remainder of
this process.