

M737+P737	House of Raeford - Wallace Div	4/2/2021	<p>P 737 House of Raeford-Wallace Division ..In attendance: REDACTED; REDACTED; REDACTED ..At approximately 1420 on 04/02/2021, I, REDACTED, began a Good Commercial Practices task on Line 1 with an evis lead attending as plant management representative and a plant employee working as the second secondary killer standing just before the scalders. ..Within the first minute or so of my observations of birds coming out of the bleed tank and approaching the scalders, I saw a live bird with no cut on its neck. I pointed it out and both plant employees spotted it as well as it came up and over the drip pan protected walkway. As the bird approached the scalders, the secondary killer unsuccessfully tried to remove the bird from the shackle. Both plant employees had sufficient time to realize there was a problem and stop the line but did not do so. This live bird entered the scalders and died by means other than slaughter. It is the Establishment's responsibility to ensure birds are slaughtered in accordance with 9 CFR 381.65(b). ..I notified the evis lead that a GCP MOI would be issued and REDACTED immediately came to the area to watch more of the birds exiting the bleed tank. During the next few minutes, he successfully pulled another live bird with no cut on its neck off the line. I informed him directly that a GCP MOI would be issued because of the incident with the live bird entering the scalders, and since this was not the first GCP MOI issued this week, would he please call REDACTED over to discuss this event. While we waited, several more live birds were successfully pulled off the line. These birds were well spaced out in time. ..REDACTED offered as corrective action and preventive measure to demonstrate the establishment training the secondary killer in proper procedures. I watched them stop the line and remove an appropriately slaughtered bird and discuss technique with the plant employee. I then stood and watched and during the next 5 minutes about 4 more live birds with no cuts on their neck came through, and the plant employee appropriately stopped the line and removed each bird. I then watched for another 5 or 6 minutes while no live birds came through. It appeared process was in control as well. ..I informed REDACTED that while I was working a split shift and was about to leave for the day, that USDA inspectors would come back out later during this shift to verify that Good Commercial Practices regarding live birds not entering the scalders was still in effect. ..This MOI will be forwarded to the District Office and the District Veterinary Medicine ..Specialist (DVMS) in case additional follow up is recommended. ..If you have any questions or concerns regarding this MOI, please feel free to contact myself ..or REDACTED. ..Respectfully, ..REDACTED ..P737 REDACTED</p>
M737+P737	House of Raeford - Wallace Div	6/17/2021	<p>P 737 House of Raeford-Wallace Division ..In attendance: REDACTED; REDACTED ..At approximately 11:11 on 06/17/2021, I, REDACTED, began a Good Commercial Practices task on Line 1 with an evis lead attending as plant management representative and a plant employee working as the second secondary killer standing just before the scalders. ..Within the first minute or so of my observations of birds coming out of the bleed tank and approaching the scalders, I saw two birds on one shackle, each held by one leg. The first bird approaching the scalders in the shackle clearly had its neck cut and was deceased. The second bird did not appear to have a cut on its neck and was actively looking around and opening and closing its beak, appearing to try to get its leg out of the shackle. I pointed it out and it appeared that both plant employees spotted it as well. As the bird approached the scalders, the live hang lead employee removed the first bird which was clearly dead from the shackle. I immediately pointed out that the live bird was still on the shackle. Both plant employees had sufficient time to</p>

			<p>realize there was a problem and stop the line but did not do so. The live hang lead employee appeared confused over the entire situation and shrugged, returning his attention to the line. I stopped the line as I was unsure if more live birds might be approaching the scalders. Evis management immediately attended me at Line 1 and verified that the live hang lead was trained to remove birds from the line and stop the line as necessary. This live bird entered the scalders and died by means other than slaughter. It is the Establishment's responsibility to ensure birds are slaughtered in accordance with 9 CFR 381.65(b). ..I notified REDACTED that a GCP MOI would be issued. I released regulatory control and agreed to the line starting again. I did not see any more live birds on line 1 nor did I see any while observing line 2 a few minutes later. ..This MOI will be forwarded to the District Office and the District Veterinary Medicine ..Specialist (DVMS) in case additional follow up is recommended. ..If you have any questions or concerns regarding this MOI, please feel free to contact me or REDACTED. ..Respectfully, ..REDACTED ..P737 REDACTED</p>
M737+P737	House of Raeford - Wallace Div	4/1/2021	<p>P737 House of Raeford-Wallace Division, April 01, 2021 at 16:52 pm. In attendance: REDACTED and REDACTED...On Thursday, April 01, 2021 at approximately 16:45 I, REDACTED, began performing the Good Commercial Practices (GCP) task and met up with REDACTED to observe birds approaching the scalders for Line 1...Within roughly 3 minutes, I observed REDACTED remove 10 birds alive and without cuts on their necks just before entering the scalders. These birds could have died by means other than slaughter. I immediately notified REDACTED that this would be noted in a GCP MOI. I did not see any live birds enter the scalders. All of the birds removed from the line alive were then appropriately slaughtered. I continued to observe birds exiting the blood tank and approach the scalders for several more minutes and did not see more live birds. After completing the rest of the GCP task, as I walked past the scalders to exit the area, I did not see any live birds approaching the scalders. In my opinion in this situation, there was not a loss of process control. ..After completing the GCP task, I spoke with REDACTED and advised him of the GCP MOI. He later informed me that after discussing the event with REDACTED, the preventive measure would be to ensure that the first secondary killer has an extra knife. Further discussion revealed that this incident occurred as one secondary backup killer stepped down from the platform to take a break and another backup killer was stepping up to the platform to take over. There was an issue with swapping knives as well during this time. A meeting with supervisor, leads and backup killers will be documented discussing the need for an extra knife available to avoid a knife swap and possibly missing any live birds. ..It is the establishment's responsibility to ensure compliance with 9 CFR 381.65 (b) -poultry must be slaughtered in accordance with Good Commercial Practices and ensure that breathing has stopped prior to entering the scalders. ..This MOI will be forwarded to the District Office and the District Veterinary Medicine Specialist (DVMS) in case additional follow up is recommended...If you have any questions or concerns regarding this MOI, please feel free to contact me, or REDACTED...Respectfully,..REDACTED P737 REDACTED</p>
M737+P737	House of Raeford - Wallace Div	4/24/2021	<p>On Saturday April 24 2021 at approximately 1510 hours, I performed a Good Commercial Practice (GCP) task. REDACTED was standing at the picking Line, where the birds exit the blood pit, waiting for my arrival along with two employees, who were at the location where the birds cross over the walk path to enter the scald vats. ..The line speed was timed at or about REDACTED birds per minute(bpm) and this establishment has a validated line speed waiver and may operate the lines up to REDACTED</p>

			<p>bpm). About 1 minute into this check, I observed a bird still alive without any cuts to its neck and hanging by one leg, crossing over the drip pans that are extended over the walkway and about to enter the scald vats alive. The bird was alive, still breathing and moved its head as to trying to right itself. REDACTED was present and immediately removed the bird from the line to prevent the bird from dying by means other than an approved slaughter method. Immediately after observing REDACTED removed the live bird, another bird appeared hanging by one leg and still breathing. This bird was also removed along with a third bird that was hanging by one leg, but after removing it, it was determined that, that bird had properly been cut and was not alive. However, before I complete my observations, yet another bird was presented hanging by one leg, and still alive. I was able to determine that these birds were alive by the earlier mention method of, observing the birds still breathing, trying to right themselves and after removing from the line, that their eyes were open and blinking. ..Prior to performing this GCP task, I observed the birds in the red condemned barrel located at the rehang table, which I found only birds that were discarded for Septicemia. There was no evidence that indicated where birds were DOA or slaughtered by unacceptable methods. ..I then notified REDACTED that this incident would be documented in a GCP MOI. After the live birds were removed, I continued to monitor the line for approximately one more minute, without ..any other issues of birds not being properly stunned, or improper cuts being made. A similar ..incident was documented on MOI# DHA3716045102G dated 04/02/2021. .. Respectfully, ..REDACTED</p>
P510	House Of Raeford Farms	6/4/2021	<p>REDACTED, P-510 ..House of Raeford ..Rose Hill, NC 28458 ..REDACTED ..At approximately 0823hrs while performing the Good Commercial Practices Verification task, I observed a live bird about to enter the scald. The bird at the time of my observation had normal rhythmic breathing, eyes open and blinking with the head elevated. REDACTED, who was present during my observation immediately removed the bird from the line before it could enter the scald. After the bird was removed from the line, it was observed that there was no cut on the neck which would not have allowed the bird to bleed out properly. REDACTED gave the bird to REDACTED, who placed the bird back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. REDACTED stated that he would replace the backup cutter with a more experience employee. In addition he stated that he would continue to work with the new backup cutter and remind him to pay attention to birds that have failed to be cut by the kill blade. I discussed my finding with REDACTED and REDACTED, notifying them of the MOI and the establishment’s failure to comply with 9 CFR 381.65 (b) which states: Poultry must be slaughtered in accordance with good commercial practices in a manner that will result in thorough bleeding of the carcasses and ensure that breathing has stopped prior to scalding. REDACTED, was also notified my findings. ..There was a similar occurrence documented on 06/02/2021 on MOI RHB4803063002G. ..REDACTED this MOI will be forwarded to the District Veterinary Medical Specialist (DVMS) in case additional follow-up is recommended. .. If you have any questions or concerns regarding the above, please contact REDACTED or REDACTED. ..Respectfully, ..REDACTED P510</p>
P510	House Of Raeford Farms	7/8/2021	<p>At 0837 hours while conducting part of the Good Commercial Practice Verification Task in the cage loading area of the live receiving department, I observed a live bird in DOA bin. The bird was sitting on top of other birds in the DOA bin. It was alert, breathing, and looking around. It did not have</p>

			<p>denaturant on it and there was no visible cut on its neck. I showed the bird to the Live Receiving Supervisor, REDACTED, and discussed the concern. I also discussed the concern with 1st REDACTED, REDACTED. When a live bird is in the DOA bin there is a potential for it to be covered up by cadavers placed in the bin. This can result in death of the bird by suffocation and is not an acceptable form of slaughter. The bird was retrieved from the DOA bin and taken to the live hang area. REDACTED. REDACTED discussed the issue with the employee who had been working with the DOA bin. He also reported they would be monitoring the bin more closely throughout the remainder of the shift. The issue was also discussed with the REDACTED, REDACTED. A copy of this MOI will be forwarded to REDACTED. REDACTED, the REDACTED.</p>
P510	House Of Raeford Farms	7/27/2021	<p>At approximately 02:07hrs while performing the Good Commercial Practices Verification task, I REDACTED observed a live bird about to enter the scalders. The bird at the time of my observation had normal rhythmic breathing, wings flapping, eyes open and blinking with the head elevated. REDACTED. REDACTED, REDACTED was present during my observation and immediately stopped the line after the bird exited the brush cabinet but before it could enter the scalders and removed the bird from the line. After the bird was removed from the line, it was observed that there was a cut on the neck, but it was not effective to render the bird unconscious and to bleed out properly before it would have entered the scalders. The bird was placed back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. REDACTED. REDACTED, REDACTED stated that he instructed the backup cutters to cut deeper than they were making shallow cut. I discussed my finding with REDACTED 3rd Shift REDACTED. I recommended that REDACTED. REDACTED review Federal Register Notice Vol. 70, No. 187, published September 2005 [Docket No. 04-037N] for FSIS recommendations concerning treatment of live poultry before slaughter and provided him a copy of this document. I notified REDACTED. REDACTED that this MOI will be forwarded to the District Office and the REDACTED (REDACTED) in case additional follow-up is recommended.</p>
P510	House Of Raeford Farms	7/28/2021	<p>On 07/28/2021 at 0558 hours I, REDACTED, REDACTED, REDACTED was conducting a Good Commercial Practices Verification task in the kill/picking area behind the evisceration department, when I observed a bird with its head elevated that was about to enter the scalders. I was accompanied by REDACTED. REDACTED, REDACTEDS, and REDACTED. REDACTED, REDACTED, who were present for their Good Commercial Practices Verification visit. The line was stopped and Floor Man, REDACTED removed the bird from the line. Upon further exam the bird had rhythmic breathing, was blinking, and was looking around. The bird had a cut on its neck, but it was not effective enough to render the bird unconscious and allow thorough bleeding out before it would have entered the scalders. REDACTED. REDACTED and REDACTED. REDACTED had also observed the bird and confirmed the findings. I discussed the findings with REDACTED. Per 9 CFR 381.65(b), poultry must be slaughtered in accordance with good commercial practices in a manner that will result in thorough bleeding of the carcasses and ensure that breathing has stopped prior to entering the scalders. The bird was returned to the live hang area and placed on the receiving line. This issue was also discussed with First REDACTED, REDACTED. REDACTED. REDACTED positioned an employee to monitor the birds on the line as they exited the blood tunnel, and he also discussed the issue with the back-up cutter. I saw no further issues while monitoring the birds on the line before they entered the scalders. The last occurrence of a similar issue at this</p>

			establishment happened during nightshift on 07/28/2021 at approximately 0207 hours and was documented on MOI/RHB49020743281. A copy of this MOI will be forwarded to the REDACTED (REDACTEDS), REDACTED, REDACTED, and to the circuit REDACTED, REDACTED. If you have any questions you can contact me or the REDACTED, REDACTED. Respectfully, REDACTED, REDACTED
P510	House Of Raeford Farms	8/3/2021	At approximately 02:29hrs during the 3rd shift while performing the Good Commercial Practices Verification task, I REDACTED observed a live bird about to enter the scald. The bird at the time of my observation had normal rhythmic breathing, eyes open and blinking and its head was elevated. REDACTED. REDACTED, REDACTED was present during my observation and immediately removed the bird from the line after the bird exited the brush cabinet but before it could enter the scald. After the bird was removed from the line, it was observed that there was NO cut on the neck, its eyes were open with normal functions, had normal rhythmic breathing and if it was not for the performance of this GCP the bird would have entered the scald conscious and breathing. REDACTED. REDACTED took the bird and placed it back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. REDACTED. REDACTED, REDACTED stated that he was switching out the employee backing up the kill blade. I discussed my finding with REDACTED 3rd Shift REDACTED. I recommended that REDACTED. REDACTED review Federal Register Notice Vol. 70, No. 187, published September 2005 [Docket No. 04-037N] for FSIS recommendations concerning treatment of live poultry before slaughter and provided him a copy of this document. I notified REDACTED. REDACTED that this MOI will be forwarded to the District Office and the REDACTED (REDACTED) in case additional follow-up is recommended.
P510	House Of Raeford Farms	8/9/2021	At approximately 0531hrs while performing the Good Commercial Practices Verification task, before the brush cabinet but before the scald vat I observed a small size live bird entering the brush about to enter the scald. The small bird at the time of my observation had its eyes open and blinking with the head elevated. REDACTED. REDACTED, REDACTED, who was present during my observation immediately stopped the line and removed the small bird from the line after the brush cabinet but before it could enter the scald. After the bird was removed from the line, it was observed that there was an ineffective cut on the neck which would not have allowed the bird to bleed out properly before it entered the scald vat. REDACTED. REDACTED placed the bird back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. REDACTED. REDACTED stated that REDACTED. REDACTED stated that he would change out the employee backing up the kill blade. I discussed my finding with REDACTED 3rd Shift REDACTED. I recommended that REDACTED. REDACTED review Federal Register Notice Vol. 70, No. 187, published September 2005 [Docket No. 04-037N] for FSIS recommendations concerning treatment of live poultry before slaughter and provided him a copy of this document. I notified REDACTED. REDACTED that this MOI will be forwarded to the District Office and the REDACTED (REDACTED) in case additional follow-up is recommended. Please be advised of MOI RHB0002081004G written on 8/4/2021 a preventive given of switching out the employee backing up the kill blade.
P510	House Of Raeford Farms	8/12/2021	At approximately 06511hrs on August 12, 2021 while performing the Good Commercial Practices Verification task, before the brush cabinet but before the scald vat I observed a small size live bird headed to the brush cabinet about to enter the scald. The small bird at the time of my observation

			<p>had its eyes open and blinking with the head elevated as to have it tucked under its chest. REDACTED. REDACTED, REDACTED and REDACTED, REDACTED were present during my observation. REDACTED. REDACTED removed the live bird before it entered the brush cabinet. After the bird was removed from the line, it was observed that the bird's eyes were blinking with rhythmic breathing and its head still tucked under its chest. There was an ineffective cut on the neck which would not have allowed the bird to bleed out properly before it entered the scald vat. REDACTED. REDACTED placed the bird back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. REDACTED. REDACTED stated that he would adjust the height of the stunner to account for the smaller birds. I discussed my finding with REDACTED Manager. I recommend that REDACTED. REDACTED review Federal Register Notice Vol. 70, No. 187, published September 2005 [Docket No. 04-037N] for FSIS recommendations concerning treatment of live poultry before slaughter and provided him a copy of this document. I notified REDACTED. REDACTED that this MOI will be forwarded to the District Office and the REDACTED (REDACTED) in case additional follow-up is recommended. Please be advised of MOI REDACTED written on 8/9/2021 a preventive given of switching out the employee backing up the kill blade.</p>
P510	House Of Raeford Farms	8/16/2021	<p>REDACTED. REDACTED, REDACTED, P-510 House of Raeford Rose Hill, NC 28458 REDACTED. REDACTED At approximately 1300 hours, while performing the Good Commercial Practices Verification task, I observed a live bird about to enter the scalding. The bird at the time of my observation had normal rhythmic breathing, eyes open and blinking with the head elevated. REDACTED. REDACTED, REDACTED, who was present during my observation immediately removed the bird from the line before it could enter the scalding. After the bird was removed from the line, it was observed that the skin was cut with a small cut on the neck which would not have allowed the bird to bleed out properly. REDACTED. REDACTED gave the bird to REDACTED. REDACTED, REDACTED who took the bird back to live hang to show it to the backup cutter. REDACTED. REDACTED placed the bird back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. REDACTED. REDACTED stated that he would have maintenance change out the kill blade and instructed the backup cutter to pay more attention to all birds going through. I discussed my finding with REDACTED. REDACTED and REDACTED. REDACTED, notifying them of the MOI and the establishment's failure to comply with 9 CFR 381.65 (b) which states: Poultry must be slaughtered in accordance with good commercial practices in a manner that will result in thorough bleeding of the carcasses and ensure that breathing has stopped prior to scalding. REDACTED. REDACTED, REDACTED, was also notified my findings. I also discussed my finding with REDACTED Manager. I recommended that REDACTED. REDACTED review Federal Register Notice Vol. 70, No. 187, published September 2005 [Docket No. 04-037N] for FSIS recommendations concerning treatment of live poultry before slaughter and provided him a copy of this document. I notified REDACTED. REDACTED that this MOI will be forwarded to the District Office and the REDACTED (REDACTED) in case additional follow-up is recommended. There was a similar occurrence documented on 8/12/21 on MOI RHB3806083312G. If you have any questions or concerns regarding the above, please contact REDACTED. REDACTED, REDACTED, or REDACTED. REDACTED, REDACTED. Respectfully, REDACTED, REDACTED P510</p>

P510	House Of Raeford Farms	8/16/2021	<p>At approximately 02:06hrs on August 17, 2021 during the 3rd shift while performing the Good Commercial Practices Verification task, I REDACTED observed a live bird about to enter the scalders. The bird at the time of my observation had its head elevated and tucked up to its chest and its eyes open and blinking. REDACTED. REDACTED, REDACTED was present during my observation and immediately removed the bird from the line before the bird entered the brush cabinet but before it could enter the scalders. After the bird was removed from the line, it was observed that the skin was cut but no cut of the neck muscle therefore the cut was an ineffective on the neck, its eyes were open with normal functions, had normal rhythmic breathing and if it was not for the performance of this GCP the bird would have entered the scalders conscious and breathing. REDACTED. REDACTED took the bird and placed it back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. I then notified REDACTED. REDACTED, 3rd Shift REDACTED and REDACTED. REDACTED, REDACTED. REDACTED. REDACTED stated that he would counsel the backup cutters. I discussed my finding with REDACTED 3rd Shift REDACTED. I recommended that REDACTED. REDACTED review Federal Register Notice Vol. 70, No. 187, published September 2005 [Docket No. 04-037N] for FSIS recommendations concerning treatment of live poultry before slaughter and provided him a copy of this document. I notified REDACTED. REDACTED that this MOI will be forwarded to the District Office and the REDACTED (REDACTED) in case additional follow-up is recommended. Please be advised of REDACTED written on August 16, 2021 for a similar GCP issues and a preventive given of; have maintenance change out the kill blade and instructed the backup cutter to pay more attention to all birds going through.</p>
P510	House Of Raeford Farms	8/22/2021	<p>At approximately 03:25 hrs on August 22, 2021 during the 3rd shift while performing the Good Commercial Practices Verification task, I REDACTED observed a live bird about to enter the scalders. The bird at the time of my observation had its head elevated and its eyes open and blinking. REDACTED. REDACTED, REDACTED was present during my observation and immediately removed the bird from the line after the brush cabinet but before the bird entered the scalders. After the bird was removed from the line, it was observed that the skin was cut but was an ineffective cut on the neck, its eyes were open with normal functions, had normal rhythmic breathing and if it was not for the performance of this GCP the bird would have entered the scalders conscious and breathing. REDACTED. REDACTED took the bird and placed it back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. I then notified REDACTED. REDACTED, 3rd Shift REDACTED and REDACTED. REDACTED, REDACTED. REDACTED. REDACTED stated that the gap for the kill blade was incorrect and he adjusted it. I discussed my finding with REDACTED 3rd Shift REDACTED. I recommended that REDACTED. REDACTED review Federal Register Notice Vol. 70, No. 187, published September 2005 [Docket No. 04-037N] for FSIS recommendations concerning treatment of live poultry before slaughter and provided him a copy of this document. I notified REDACTED. REDACTED that this MOI will be forwarded to the District Office and the REDACTED (REDACTED) in case additional follow-up is recommended. Please be advised of MOI RHB4801085717G written on August 17, 2021 for a similar GCP issues and a preventive given of; counsel the back-up cutters.</p>

P510	House Of Raeford Farms	9/23/2021	<p>At approximately 05:35 hrs on September 23, 2021 while performing a routine Good Commercial Practices Verification task, before the brush cabinet but before the scald vat I observed a small size live bird headed to the brush cabinet about to enter the scald vat. The small bird at the time of my observation had its eyes open and blinking with the head elevated as to have it tucked under its chest. REDACTED. REDACTED, REDACTED and REDACTED, REDACTED were present during my observation. REDACTED. REDACTED removed the live bird after the brush cabinet but before it entered the scald vat. After the bird was removed from the line, it was observed that the birds eyes were blinking with rhythmic breathing and its head still tucked under its chest. There was an ineffective cut on the neck muscle which would not have allowed the bird to bleed out properly before it entered the scald vat. REDACTED. REDACTED placed the bird back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. REDACTED. REDACTED stated that the kill blade was replaced and adjusted. I discussed my finding with REDACTED 3rd Shift REDACTED. I recommend that REDACTED. REDACTED review Federal Register Notice Vol. 70, No. 187, published September 2005 [Docket No. 04-037N] for FSIS recommendations concerning treatment of live poultry before slaughter and provided him a copy of this document. I notified REDACTED. REDACTED that this MOI will be forwarded to the District Office and the REDACTED (REDACTED) in case additional follow-up is recommended. Please be advised of MOI RHB5202084623I written on 8/23/2021 for a similar GCP issue, and a preventive measure given was the kill blade height was incorrect and it was adjusted.</p>
P510	House Of Raeford Farms	9/23/2021	<p>At approximately 20:27hrs on September 23, 2021 while performing a routine Good Commercial Practices Verification task, before the brush cabinet but before the scald vat I observed a small size live bird headed to the brush cabinet about to enter the scald vat. The small bird at the time of my observation had its eyes open and blinking with the head elevated as to have it tucked under its chest and after it went through the brush cabinet, it was flapping its wings. REDACTED. REDACTED, REDACTED was present during my observation. REDACTED. REDACTED removed the live bird after the brush cabinet but before it entered the scald vat. After the bird was removed from the line, it was observed that the bird's eyes were blinking with rhythmic breathing and it was flapping its wings as to try and right itself. REDACTED. REDACTED placed the bird back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. REDACTED. REDACTED stated that he talked to the backups to the kill blade and told them to pay better attention to the birds and had them use new knives. I notified REDACTED. REDACTED 3rd shift REDACTED of the GCP issue with the live bird. I recommend that REDACTED. REDACTED review Federal Register Notice Vol. 70, No. 187, published September 2005 [Docket No. 04-037N] for FSIS recommendations concerning treatment of live poultry before slaughter and provided him a copy of this document. This MOI will be forwarded to the District Office and the REDACTED (REDACTED) in case additional follow-up is recommended. This MOI is associated with MOI number REDACTED The preventive measure of replace and adjust the kill blade did not prevent a reoccurrence from happening.</p>
P510	House Of Raeford Farms	9/29/2021	<p>At approximately 03:35 hrs on September 30, 2021 during 3rd shift while performing a routine Good Commercial Practices Verification task, I REDACTED observed a live bird about to enter the scald vat. The bird at the time of my observation had its head elevated, its eyes open and blinking and was clucking. REDACTED. REDACTED, REDACTED was present during my observation and immediately removed the</p>

			<p>bird from the line after the brush cabinet but before the bird entered the scalding. After the bird was removed from the line REDACTED. REDACTED and me could not find a cut on the bird's neck. Its eyes were open with normal functions, had normal rhythmic breathing and if it was not for the performance of this GCP the bird would have entered the scalding conscious and breathing. REDACTED. REDACTED 3rd shift REDACTED arrived in the area and was shown the live bird. REDACTED. REDACTED took the bird and placed it back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. REDACTED. REDACTED, REDACTED stated that when the second back-up neck cutter goes to break someone will take his place on the line. I recommend that REDACTED. REDACTED review Federal Register Notice Vol. 70, No. 187, published September 2005 [Docket No. 04-037N] for FSIS recommendations concerning treatment of live poultry before slaughter. A copy is being attached to this MOI for the establishment review. I notified REDACTED. REDACTED that this MOI will be forwarded to the District Office and the REDACTED (REDACTED) in case additional follow-up is recommended. Please be advised of REDACTED written on September 23, 2021 for a similar GCP issue and a preventive given of; REDACTED. REDACTED stated that he talked to the backups to the kill blade and told them to pay better attention to the birds and had them use new knives.</p>
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