

Table: MOIs in Response to FOIA2020-347

EstNbr	EstName	MOINbr	Date	Task Code	TaskName	Status	MOI Agenda
M737+P73 7	House of Raeford - Wallace Div	DHA42060 12231G	31JAN2020	04C05	Poultry Good Commercial Practices	Finalized	<p>At approximately 0634 while performing Good Commercial Practices on Line 1, I observed a live bird uncut with open eyes; breathing, righting his head on its way into the scalders. The establishment has a backup employee prior to this point and a second one just before the scalders to prevent any live birds from entering. The backup employee was crouched against the wall dozing when I started my task, he rose and approached the scalders but missed the opportunity to take action and prevent the live bird from entering the scalders alive. When I observed the bird about to enter the scalders I pointed and called to the man and said that there was an uncut bird. He said he didn't understand what I was saying and the bird went into the scalders. He said, "My fault I didn't hear you". At 0630 while performing my Leukosis check I notified a Lead that the 2nd back up killer on Line 1 was crouched against the wall dozing, she called (b)(6) (b)(6)</p> <p>When I finished my check and went back to the Line 1 scalders was when I saw the live bird come down and tried to get the associate's attention. Once (b)(6) arrived to the area she observed 1 or 2 live birds coming down the line over the course of a couple of minutes and alerted the backup killer to stop the line as he did not notice on his own. Birds should be slaughtered in a manner that results in thorough bleeding of the carcass in accordance with FSIS Directive 6110.1.</p>

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M737+P73 7	House of Raeford - Wallace Div	DHA12090 20103G	03FEB2020	04C05	Poultry Good Commercial Practices	Finalized	<p>During the performance of an SSOP task at approximately 0834 I observed (b)(6) Hatcher remove a cadaver from Line 1. She showed it to me and I passed it on to (b)(6) (b)(6) notifying her that it was a cadaver not a DOA (b)(6) conveyed to me she had pulled off 3 birds this morning prior to my starting at this assignment. I observed at the rehang tables and observed the associate struggling to keep up with removing cadavers. There were several cadavers in her barrel on Line 1 indicating a trend. When I went through the kill room I did not find that the back up killers missed any birds that would cause them to enter the scalding alive. The establishment started running 175 bpm on this line today, I notified 1st (b)(6) (b)(6) took regulatory control and reduced the line speed to 150 bpm. Ms. (b)(6) stated that she would address the back up killers. Birds should be slaughtered in a manner that results in thorough bleeding of the carcass in accordance with FSIS Directive 6110.1. The last GCP MOI was received on 1/31/2020.</p>

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M737+P737	House of Raeford - Wallace Div	DHA4215033013G	13MAR2020	04C05	Poultry Good Commercial Practices	Finalized	<p>P737 House of Raeford-Wallace Division, (b)(6) 13, 2020 at 12:25 pm. In attendance: (b)(6) (b)(6) (b)(6)</p> <p>(b)(6) At 12:19 pm while performing a Good Commercial Practices task, I observed a chicken that was alive in a DOA bin. This is the DOA bin kept outside at the bottom of the stairs to Live Hang. I immediately notified production personnel who called for a supervisor and pulled the chicken out and put it on the ground. The DOA bin was completely full, and all I could initially see was the side of a bird moving its sides regularly and rhythmically breathing. This bird up against one of the sides of the bin near the top but was otherwise nearly completely covered by other birds which were deceased, except for the portion of its side that was visible and which I had seen moving while the bird was breathing. When the production employee pulled out the bird and placed it on the ground, I noted that the bird was covered in denaturant, and it was weakly trying to sit/stand up and was somewhat alert. I maintained visual control of the bird until a supervisor arrived. When (b)(6) Andre Pickett arrived, I showed him the bird and where it had been pulled out from the DOA bin. The production employee who had pulled the bird out confirmed to the supervisor he had pulled this bird from the bin. (b)(6) asked if he could go ahead and euthanize the bird and return it to the DOA bin and I agreed. At 12:25 pm I observed the cervical dislocation procedure and now deceased bird returned to the DOA bin. I advised Mr. (b)(6) that a MOI would be written regarding this incident, that the bird in question could have suffocated and died by means other than slaughter. It is the establishment's responsibility to ensure that birds are slaughtered in accordance with 9 CFR 381.65(b). Mr. (b)(6) told me that this bird had come from a bad cage that had</p>

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							<p>many DOAs in it, that it had never gone inside to Live Hang. He said he would if they had any more cages with many dead birds that they would carefully examine each bird. This MOI will be forwarded to the District Office and the District Veterinary Medicine Specialist (DVMS) in case additional follow up is recommended. If you have any questions or concerns regarding this MOI, please feel free to contact myself or Mr. (b)(6) (b)(6) (b)(6)</p> <p>Respectfully, (b)(6) P737 1st shift (b)(6) (b)(6)</p>
M810+P810	Pilgrim's Pride Corporation	HAJ3502041422G	22APR2020	04C05	Poultry Good Commercial Practices	Finalized	<p>On 04/21-22/2020 at 0300 hours I (b)(6) (b)(6) (b)(6) noticed the chickens on kill line house (1) at the dump station the chickens are getting double stack. When the chickens are on the conveyor towards the hanging room. The chickens are getting hit and rolled over by the chickens on the shackles going to the kill floor. I notified (b)(6) (b)(6) of the issue that is being addressed.</p> <p>In house (2) kill line when the birds are exited the house some of the bigger birds there wings are getting caught on the fence, And this is making the birds get twisted up and hitting the birds behind each other.</p>

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P510	House Of Raeford Farms	RHB37100 12631G	31JAN2020	04C05	Poultry Good Commercial Practices	Finalized	<p>On 01/30/2020 at 11:38am I was conducting a portion of the Good Commercial Practice verification task in the evisceration department. I was observing the birds going by on the evisceration line after exiting the blood tunnel near the first scald. I noticed a bird that had its head elevated and was looking around. The line was stopped by (b)(6), and the bird was removed from its shackle. When I examined the bird it was breathing, looking around, and blinking. It did not have a cut on its neck. The bird was taken back to the live receiving conveyor belt. I discussed with the (b)(6) (b)(6) (b)(6) that per regulation 381.65 (b) in CFR 9 poultry must be slaughtered in accordance with good commercial practices in a manner that will result in thorough bleeding of the carcasses and ensure that breathing has stopped prior to scalding. He reported the automatic neck cutter appeared to be working adequately. However, the (b)(6) (b)(6) (b)(6) had switched the backup cutter to a newer employee. Mr. (b)(6) discussed the issue with the backup cutter and with Mr. (b)(6). Their plan moving forward was to monitor the activity of the new back up cutter more closely through the remainder of the shift. I continued monitoring the birds on the line before they entered the scald and saw no further issues. The last occurrence of a similar issue was documented on 11/18/2019. A copy of this MOI will be forwarded to the District Veterinary Specialist, (b)(6) (b)(6) (b)(6) and to the circuit (b)(6) (b)(6) (b)(6). If you have any questions you can contact me or the (b)(6) (b)(6) (b)(6). Respectfully, (b)(6) (b)(6) (b)(6) Dayshift P510</p>

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P510	House Of Raeford Farms	RHB08110 35111G	11MAR2020	04C05	Poultry Good Commercial Practices	Finalized	<p>Ms. Nicole Reynolds, Plant Manager, P-510 House of Raeford Rose Hill, NC 28458 Ms. Reynolds At approximately 1130 while performing the Good Commercial Practices Verification task, I observed a live bird about to enter the scalders. The bird at the time of my observation had normal rhythmic breathing, eyes open and blinking with the head elevated. I immediately pointed out the bird to Mr. (b)(6) (b)(6) (b)(6) who stopped the line before the bird could enter the scalders and removed the bird from the line. After removing the bird from the line, it was observed that there was no cut on the neck which would not have allowed the bird to bleed out properly. Mr. (b)(6) took the bird back to live hang to show it to Mr. (b)(6) (b)(6) (b)(6) Mr. (b)(6) placed the bird back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. Mr. (b)(6) instructed the backup cutter to pay more attention to all birds, large and small, going through. I discussed my finding with Mr. (b)(6) (b)(6) 1st (b)(6) and Mr. (b)(6) and notified them of the pending MOI and the establishment's failure to comply with 9 CFR 381.65 (b) which states: Poultry must be slaughtered in accordance with good commercial practices in a manner that will result in thorough bleeding of the carcasses and ensure that breathing has stopped prior to scalding. Dr. (b)(6) (b)(6) (b)(6) was also notified my findings. Ms. Reynolds this MOI will be forwarded to the (b)(6) (b)(6) in case additional follow-up is recommended. If you have any questions or concerns regarding the above, please contact Dr. (b)(6) (b)(6) (b)(6) or Mr. (b)(6) (b)(6) (b)(6)</p> <p>Respectfully, (b)(6) C (b)(6) (b)(6) P510</p>

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P510	House Of Raeford Farms	RHB08050 30519G	19MAR2020	04C05	Poultry Good Commercial Practices	Finalized	<p>At 0538 hours on 03/19/2020 I was conducting a portion of the Good Commercial Practice verification task in the evisceration department. I was observing the birds going by on the evisceration line after they had exited the blood tunnel and prior to entering the first scalding. I observed a bird that had its head elevated and was blinking. I instructed (b)(6) (b)(6) (b)(6) to stop the line and remove the bird. When I examined the bird it was alert, breathing, and looking around. It did not have a cut on its neck. I reminded (b)(6) (b)(6) Live (b)(6) (b)(6) that per regulation 381.65(b) in CFR 9, poultry must be slaughtered in accordance with good commercial practices in a manner that will result in thorough bleeding of the carcasses and ensure that breathing has stopped prior to scalding. I also discussed the issue with (b)(6) (b)(6) 1st (b)(6) The bird was taken back and placed on the live receiving conveyor belt. Mr. (b)(6) reported they will discuss the issue with the current back up cutter. He added a second back up cutter with more experience to follow up behind the current one. He also reported he will have Mr. (b)(6) the Live (b)(6) monitor the situation closely during the remainder of the shift. I continued monitoring the birds on the line before they entered the scalding and saw no further issues. The latest occurrence of a similar issue at this establishment was documented on 03/11/2020. See MOI/ RHB0811035111G. A copy of this MOI will be forwarded to the District Veterinary Medical Specialist, (b)(6) (b)(6) (b)(6), and to the circuit (b)(6) (b)(6) (b)(6) If you have any questions you can contact me or the (b)(6) (b)(6) (b)(6) Respectfully, (b)(6) (b)(6) Dayshift (b) P510</p>

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P510	House Of Raeford Farms	RHB13090 33124G	24MAR2020	04C05	Poultry Good Commercial Practices	Finalized	<p>Ms. Nicole Reynolds, Plant Manager, P-510 House of Raeford Rose Hill, NC 28458 Ms. Reynolds At approximately 0944 while performing the Good Commercial Practices Verification task, I observed a live bird about to enter the scalders. The bird at the time of my observation had normal rhythmic breathing, eyes open and blinking with the head elevated. I immediately pointed out the bird to Mr. (b)(6) (b)(6) (b)(6) who stopped the line before the bird could enter the scalders and removed the bird from the line. After removing the bird from the line, it was observed that there was a small shallow cut on the neck which did not allowed the bird to bleed out properly. Mr. (b)(6) took the bird back to live hang to show it to Mr. (b)(6) (b)(6) (b)(6) Mr. (b)(6) placed the bird back onto the kill line to allow it to go back through the stunner and the kill blade to allow proper bleeding. I discussed my finding with Mr. (b)(6) (b)(6) 1st (b)(6) and Mr. (b)(6) Mr. (b)(6) stated that they are going to have the kill blade changed at break and instructed Mr. (b)(6) to have someone monitor the backup cutter until the blade is changed. Mr. (b)(6) and Mr. (b)(6) were notified of the pending MOI and the establishment's failure to comply with 9 CFR 381.65 (b) which states: Poultry must be slaughtered in accordance with good commercial practices in a manner that will result in thorough bleeding of the carcasses and ensure that breathing has stopped prior to scalding. Dr. (b)(6) (b)(6) (b)(6) was also notified my findings. Ms. Reynolds this MOI will be forwarded to the District Veterinary Medical Specialist (DVMS) in case additional follow-up is recommended. If you have any questions or concerns regarding the above, please contact Dr. (b)(6) (b)(6) (b)(6) or Mr.</p>

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